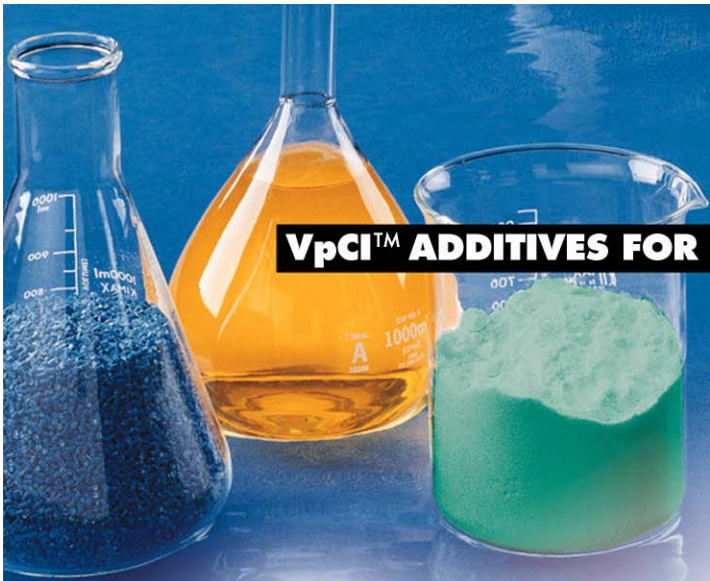


# VpCI™ ADDITIVES FOR COATINGS, FLUIDS, ADHESIVES AND PLASTICS



## M-110



### PRODUCT DESCRIPTION

M-110 is an organic corrosion inhibitor that can be used in solvent-based and some waterborne coatings. It is recommended to use between 1% and 3% (by weight) to improve corrosion resistance.

### FEATURES

- Excellent corrosion resistance
- Compatible with majority of solvent based materials and some waterborne coatings
- Contains no phosphates, chromates, or barium compounds
- Slight tan color that will not detract from a colorant system

### FORMULATION NOTES

- Post add M-110 with mixing for solvent and waterborne coatings
- Addition to water-based coating may cause an orange peel effect. ByK 346 can be used to eliminate the orange peel
- Not all waterborne coatings are compatible with M-110
- Start point levels of 1 to 3% (by weight) are recommended

### PHYSICAL PROPERTIES

Appearance	Tan liquid
Density	8.3-8.5 lb/gal (1.00-1.02 kg/l)
Non-volatile (weight)	68-69%
VOC	< 2.5 lbs/gal (0.3 kg/l)
Flash Point	140°F (60°C)
Solvent	Aliphatic petroleum distillate

### METALS PROTECTED

- Cold rolled steel
- Stainless steel
- Aluminum
- Galvanized steel
- Cast iron

### PACKAGING

M-110 is available in 5 gallon (19 liter) pails, and 55 gallon (208 liter) drums.

**FOR INDUSTRIAL USE ONLY**  
**KEEP OUT OF REACH OF CHILDREN**  
**KEEP CONTAINER TIGHTLY CLOSED**  
**NOT FOR INTERNAL CONSUMPTION**  
**CONSULT MATERIAL SAFETY DATA SHEET FOR MORE INFORMATION**

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Distributed by:

4119 White Bear Parkway, St. Paul, MN 55110 USA  
Phone (651) 429-1100, Fax (651) 429-1122  
Toll Free (800) 4-CORTEC, E-mail [info@cortecvci.com](mailto:info@cortecvci.com)  
Internet <http://www.cortecvci.com>

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