PRODUCT DESCRIPTION
M-110 is an organic corrosion inhibitor that can be used in solvent-based and some waterborne coatings. It is recommended to use between 1% and 3% (by weight) to improve corrosion resistance.

FEATURES
• Excellent corrosion resistance
• Compatible with majority of solvent based materials and some waterborne coatings
• Contains no phosphates, chromates, or barium compounds
• Slight tan color that will not detract from a colorant system

FORMULATION NOTES
• Post add M-110 with mixing for solvent and waterborne coatings
• Addition to water-based coating may cause an orange peel effect. ByK 346 can be used to eliminate the orange peel
• Not all waterborne coatings are compatible with M-110
• Start point levels of 1 to 3% (by weight) are recommended

PHYSICAL PROPERTIES
Appearance
Tan liquid
Density
8.3-8.5 lb/gal (1.00-1.02 kg/l)
Non-volatile (weight)
68-69%
VOC
< 2.5 lbs/gal (0.3 kg/l)
Flash Point
140°F (60°C)
Solvent
Aliphatic petroleum distillate

METALS PROTECTED
• Cold rolled steel
• Stainless steel
• Aluminum
• Galvanized steel
• Cast iron

PACKAGING
M-110 is available in 5 gallon (19 liter) pails, and 55 gallon (208 liter) drums.
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LIMITED WARRANTY

FOR INDUSTRIAL USE ONLY
KEEP OUT OF REACH OF CHILDREN
KEEP CONTAINER TIGHTLY CLOSED
NOT FOR INTERNAL CONSUMPTION
CONSULT MATERIAL SAFETY DATA SHEET FOR MORE INFORMATION

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