PRODUCT DESCRIPTION
M-168 is a solvent-based vapor and contact corrosion inhibitor to be used as an additive to conventional epoxies and alkyds, solvent-based and oil-based coatings and some lubricants. M-168 provides a corrosion resistant semi-solid film. M-168 is used at 2% to 20% by weight.

FEATURES
• Excellent salt water performance
• Excellent humidity performance
• Excellent tolerance for salt contaminated surfaces
• Medium viscosity
• High flash point

METALS PROTECTED
• Carbon steel
• Stainless steel
• Cast iron
• Aluminum
• Brass
• Copper

APPLICATIONS
• As a finished "waxy" film forming, self healing film
• As an additive to solvent based paint systems, including high-solids epoxies

PHYSICAL PROPERTIES
Appearance: Dark brown viscous liquid
Density: 7.4-7.5 lb/gal (0.88-0.89 kg/l)
Weight Solids: 56-61%
Volume Solids: 48-50%
Solvent: Mineral Spirits
VOC: 2.9-3.1 lb/gal (0.35-0.37 kg/l)

PACKAGING AND STORAGE
M-168 is available in 5 gallon (19 liter) containers, 55 gallon (208 liter) metal drums, liquid totes and bulk. M-168 should be stored in tightly sealed metal containers. Storage temperature ranges from 0ºF (18ºC) to 120ºF (49ºC). Shelf life is 24 months.
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printed on recycled paper 10% post consumer

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